



FlexKraft Air-Cooled Rectifiers

Single & Dual Outputs with optional Polarity Reversal

FlexKraft offers a complete range of switch mode DC power supplies for industrial applications in harsh environments.

The compact and modular design offers many benefits to the user.

FLEXIBILITY

Besides regular voltage control and current control, FlexKraft also offers power control that allows the use of a wide voltage and current output range.

UPGRADABLE OUTPUT POWER

The modular design allows for future increase of the output power.

SERVICEABLE

Easy access for module repair or replacement.

SPACE-SAVING

The small footprint allows for easy installation and the modular design for exceptional layout flexibility - especially with two or more power supplies assembled into one tower.

HIGH POWER FACTOR

Low reactive power consumption throughout the range reduces installation and electrical cost.

RIPPLE

Low ripple at ALL output currents.

MODULAR DESIGN

Any combination of power modules up to $60~\mathrm{VDC}$ or $24~000\mathrm{A}$ can be supplied.

INDIVIDUALLY CONTROLLED DUAL OUTPUTS

FlexKraft is also available with dual outputs up to 15 VDC 2 x 3000A. The two outputs are controlled 0-100% totally individually and independently.

The FlexKraft rectifiers are designed to give the best electrical performance in demanding industrial environments. The design is based on primary switching technology.

The rectifiers consist of 1–10 power modules. Together with a control module, they form a complete power supply.

POWER SUPPLY CONTROLS

Standard control interfaces:
Digital Display and Keypad integrated into unit
Modbus RTU/RS-485 computer interface
Profibus DP/RS-485 computer interface

CONTROL PARAMETERS

Setting: Outputs: Actual current Set current Set voltage Actual voltage On / Off On signal Start / Stop Run signal Stand by / Run Actual Amp hours Amp hours Actual run time Run time Alarm (general alarm) Clear counters Alarm status (cause of alarm) End of process

TECHNICAL DATA

Supply voltage: 380 - 480 VAC ± 10%, 50 - 60 Hz, 3 Phase

220 VAC ± 10%, 50 - 60 Hz, 3 Phase for maximum 2x7 VDC / 300A per module

EMC conformity: According to EN 61000-6-4, Emissions, and

EN 61000-6-2, Immunity

LVD conformity: According to EN 50178

Protection class: IP 32 (except for fan)

Power factor: ≥ 0.93 @ rated load

Efficiency: Typical 0.9 @ rated output

Ambient temp.: Max. 40°C, de-rated operation up to 50°C

Cooling: Forced air cooling

Humidity: Max. 95% RH, non-condensing

Control precision: Voltage/current < ± 1%

DC ripple: ≈ 1% of rated output current at constant

current mode in the entire range of regulation Stepless at constant voltage or current 0-100%

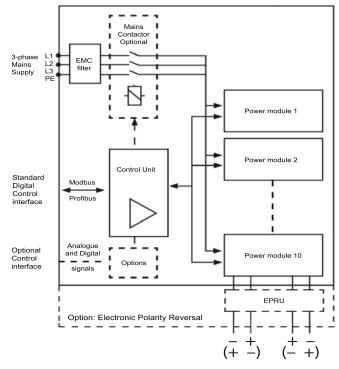
Regulation range: Stepless at constant voltage or current 0–10 Duty ratio: Designed for continuous operation at rated

load up to 1000 m altitude

Protection: Over-current Over-voltage

Overtemperature Short circuit Open circuit Module failure

BLOCK SCHEMATIC DIAGRAM



OPTIONS

- Remote control box 'basic version' with analogue or digital display, potentiometers etc.
- RS 232C interface control of one dual power supply.
- Analogue/Digital interface. Four analogue inputs and four analogue outputs 0-10VDC and 4 digital in and 4 digital out 24VDC.
- Standard configuration: Iset, Uset, Iaet and Uaet: 0-10 VDC.
 On/Off, Block/Run, Power On and Alarm as digital signals: 24 VDC.
- Analogue interface with four inputs and four outputs galvanically isolated. Control and status signals either
 0-10 VDC or 0/4-20 mA. Standard configuration: Iset, Uset, Iact and Uact: 0-10 VDC
- Digital interface with four inputs and four outputs. Control signals 24 VDC. Status signals via voltage free relay contacts; contact data 24 VDC or 24 VAC. Standard configuration: On/Off, Block/Run, Power On and Alarm.
- Raise / Lower function.
- Electrically controlled AC breaker.
- External reference shunt, 60 mV.
- Polarity Reversal.

OUTPUT RANGES

| DC output voltage | Number of power modules | | | | | | | | | |
|----------------------|-------------------------|-------|-------|--------|--------|--------|--------|--------|--------|--------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| | Output Current (A) | | | | | | | | | |
| 0-12 V | 600 | 1200 | 1800 | 2400 | 3000 | 3600 | 4200 | 4800 | 5400 | 6000 |
| 0-12 V Dual | 2x300 | 2x600 | 2x900 | 2x1200 | 2x1500 | 2x1800 | 2x2100 | 2x2400 | 2x2700 | 2x3000 |
| 0-15 V | 500 | 1000 | 1500 | 2000 | 2500 | 3000 | 3500 | 4000 | 4500 | 5000 |
| 0-15 V Dual | 2x250 | 2x500 | 2x750 | 2x1000 | 2x1250 | 2x1500 | 2x1750 | 2x2000 | 2x2250 | 2x2500 |
| 0-24 V | 300 | 600 | 900 | 1200 | 1500 | 1800 | 2100 | 2400 | 2700 | 3000 |
| 0-30 V | 250 | 500 | 750 | 1000 | 1250 | 1500 | 1750 | 2000 | 2250 | 2500 |
| 0-48 V | - | 300 | - | 600 | - | 900 | - | 1200 | - | 1500 |
| 0-60 V | - | 250 | - | 500 | - | 750 | - | 1000 | - | 1250 |
| Height* (mm) | 450 | 590 | 730 | 870 | 1010 | 1150 | 1290 | 1570 | 1710 | 1850 |
| Weight* (kg) | 49 | 76 | 102 | 133 | 160 | 188 | 220 | 251 | 286 | 315 |

^{*} Footprint of cabinet: 500 x 610 mm, including busbars on the rear side, and excluding options (500 x 910 mm D with polarity reversal)

